

Work Order ID 51656

August 27, 2009 8:39:55 AM



Page 1

Item ID: K10003
Revision ID: F
Item Name: Saddle, D205-634-011

Accept



Setup Start



Stop



Start Date: 8/28/09 Start Qty: 5.00
Required Date: 9/04/09 Req'd Qty: 5.00



Cust Item ID:
Customer:

Reference:

Approvals:

Process Plan:

RL MK

Date:

09-8-27

Tooling:

Date:

Run Start



Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 007

809/09/28

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

809/09/27 (5)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

⇒ 809/09/28

(45) 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Stop



Start Date: 8/28/09 Start Qty: 5.00

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Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: J

0.00

Memo

0.00

Packaging

09/04/09 *(S)*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/09/29 *HJ*
MF 09-09-29

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 1

Work Order ID: 51656

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Start Date: 8/28/09

Required Date: 9/04/09

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-51A 84 Bolt		Purchased	No			110	Each	416.0000	40.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	416	
110328	2	
111635	214	
112314	100	
112489	100	

m111635

AN4-6A 164 Bolt		Purchased	No			110	Each	1,054.000	80.0000			
--------------------	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	1054	
102602	3	
105810	15	
107534	1	
109545	2	
110399	27	
111279	706	
112314	300	

m111279

8/29/09 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Comments:

Start Date: 8/28/09

Required Date: 9/04/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C47A 48 Bolt		Purchased	No			110	Each	178.0000	20.0000	✓		

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	178	
110847	4	
111635	24	
112431	50	
112489	100	

M112431 186
M112489 24

AN6-12A 88

Bolt

Purchased

No

110 Each

624.0000 40.0000 ✓

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	624	
106513	27	
108471	27	
110372	70	
112314	500	

~~M112489 24~~
112314 18

W/O:		WORK ORDER CHANGES					
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Required Date: 9/04/09

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Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416	32X	Purchased	No			110	Each	9,846.000	160.0000	✓		

Washer

9/9/09 (E)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

9846

102929

2

105906

4

107321

23

107939

114

108161

553

108827

31

109249

69

110523

340

111279

101

111916

3722

112314

4887

16941

0

M 111916

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Comments:

Start Date: 8/28/09

Required Date: 9/04/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD616 8x		Purchased	No			110	Each	940.0000	40.0000 ✓			

Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	940
107242	3
107959	6
109371	8
110704	23
111193	10
111607	4
112314	886

D2570RevB 24x

Manufactured No

Bushing

110 Each 475.0000 120.0000 ✓

112314

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	67
47246	67
Main Warehouse	
ST36	408
50046	190
50356	218

50356

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Shop Packet Print

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011



Comments:

Start Date: 8/28/09

Required Date: 9/04/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2571RevE <i>IX</i>		Manufactured	No			110	Each	19.0000	5.0000 ✓			
												
Saddle, Fwd Out 205												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

12

51520

11644

1

43564

4

47564

7

Main Warehouse

ST433

7

50416

7

D2572RevE *IX*

Manufactured No

110

Each

15.0000

5.0000 ✓



Saddle, Fwd In 205



Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

15

51521 *48*

43565

4

50514

11

50514 *18*

August 27, 2009 8:39:55 AM

Shop Packet Print

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Page 6

Work Order ID: 51656

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/28/09

Required Date: 9/04/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2573RevE		Manufactured	No			110	Each	19.0000	5.0000			



Saddle, Aft Out 205



B51923 5X P4/19/08

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST 12

43566 4

44206 1

47566 7

Main Warehouse

ST434 7

50405 7

D2574RevE



Saddle, Aft In 205

Manufactured No

110 Each

16.0000



5.0000

P4/9/04 (5)

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST 3

43567 3

Main Warehouse

ST434 13

50717 13

51523 2X

50717 3X

August 27, 2009 8:39:55 AM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Comments:

Start Date: 8/28/09

Required Date: 9/04/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2747RevB 12  Set Screw		Manufactured	No			110	Each	221.0000	20.0000 ✓			

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

221

39224

4

43855

217

D2876RevB 24

Saddle Spacer

Manufactured No

110

Each

196.0000

10.0000 ✓

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

196

42364

196

D2877RevB 24

Saddle Spacer

Manufactured No

110

Each

137.0000

10.0000 ✓

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

137

46518

17

47292

120

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 51656

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 8/28/09

Required Date: 9/04/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3405-041RevB 1P Lug Assembly		Manufactured	No			110	Each	24.0000	5.0000 ✓			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	24	
47427	5	
50754	7	
51254	12	

D3405-043RevB 1X Lug Assembly		Manufactured	No			110	Each	26.0000	5.0000			
----------------------------------	--	--------------	----	--	--	-----	------	---------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	26	
46589	1	
46863	1	
47308	3	
47856	1	
50753	8	
51255	12	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 51656

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Parent Item Name: Saddle, D205-634-011




Comments:

Start Date: 8/28/09

Required Date: 9/04/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-041RevE 1X S 1  Tow Ring		Manufactured	No			110	Each	16.0000	5.0000 ✓ 			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

3

351659

35780

3

Main Warehouse

ST

3

48356

3

Main Warehouse

ST464

10

50106

10

D3417-5RevE 2X
6 1/2 
Washer

Manufactured No

110

Each

0.0000

10.0000 ✓


51649

10/9/23 (5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3456-1RevA Washer		Manufactured	No			110	Each	46.0000	5.0000			

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 7

25701 7

Main Warehouse

ST 39

46752 39

D3533-1RevB

Manufactured No

110 Each 62.0000 10.0000



Set Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 62

47625 62

August 27, 2009 8:39:55 AM

Shop Packet Print

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Required Date: 9/04/09

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No			110	Each	8,968.000	120.0000	✓		



Nut

LC 9/9/23 (5)

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST

8968

107499

5

110507

926

111827

5996

112314

2000

15924

0

8182

41

1112314

MS21043-4

Purchased

No

110

Each

1,483.000

25.0000



Nut

LC 9/9/23 (5)

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

40

104603

40

Main Warehouse

ST

1443

111819

35

112243

108

112314

1000

112492

300

112243 200
112314 5x

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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